

FIG. 1

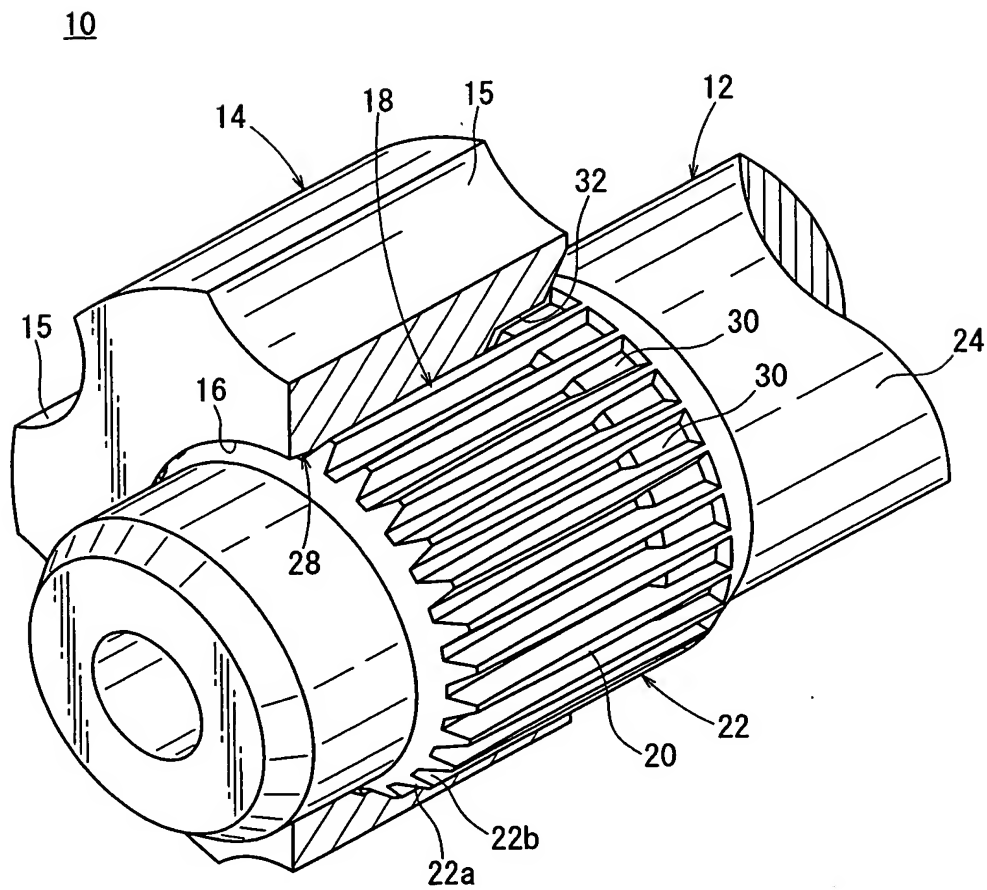


FIG. 2A

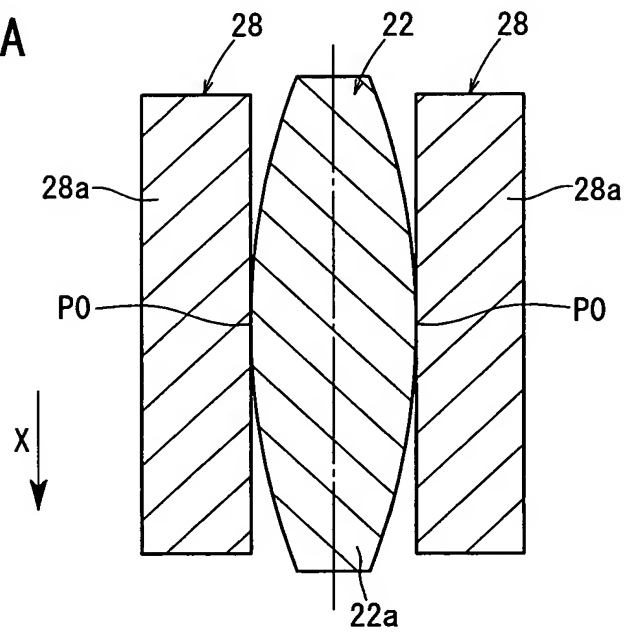


FIG. 2B

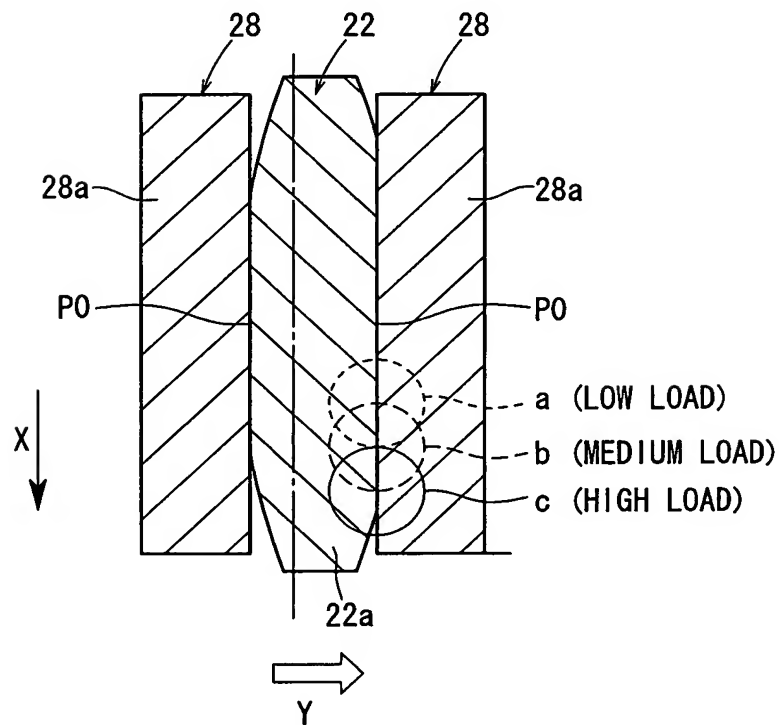


FIG. 3

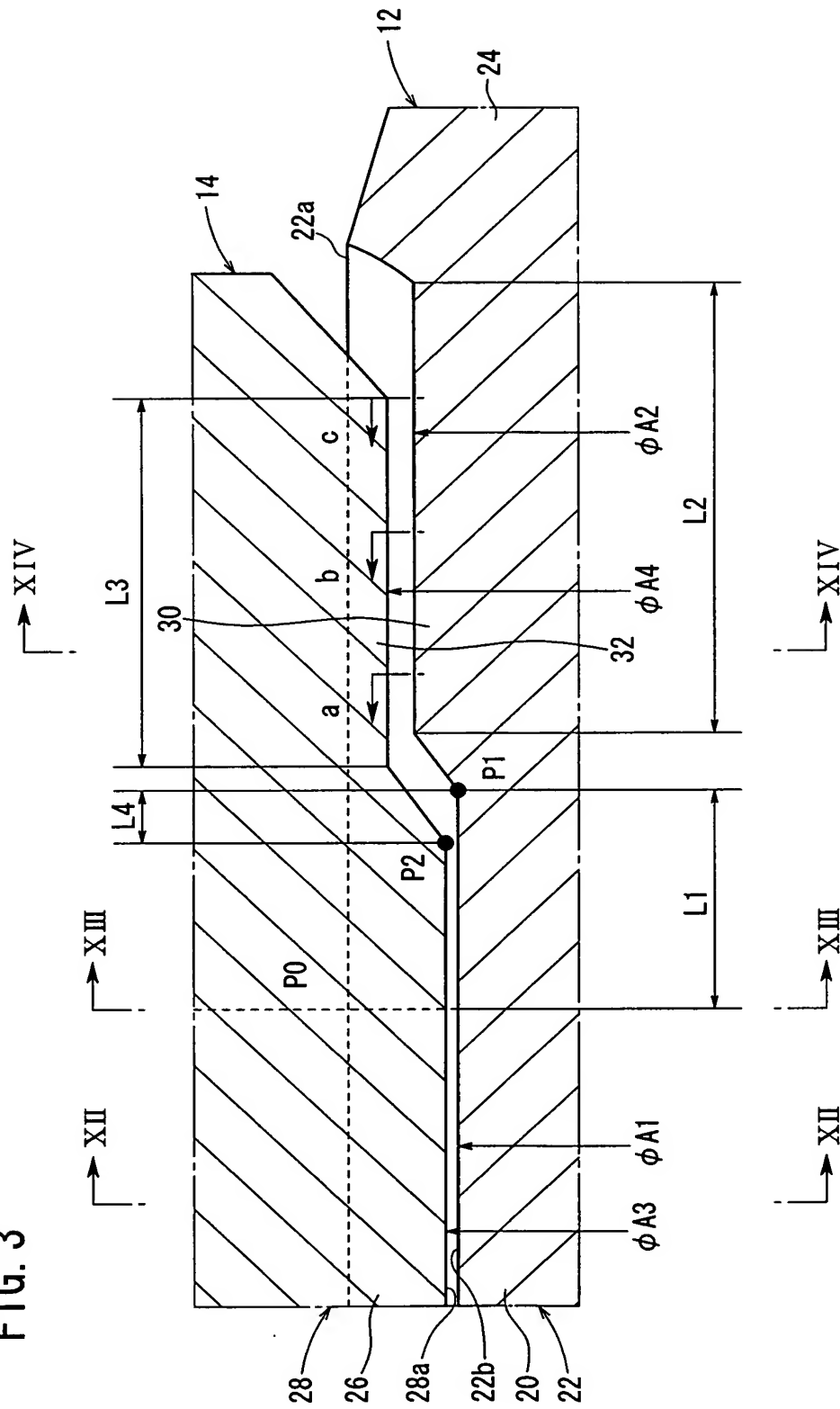


FIG. 4

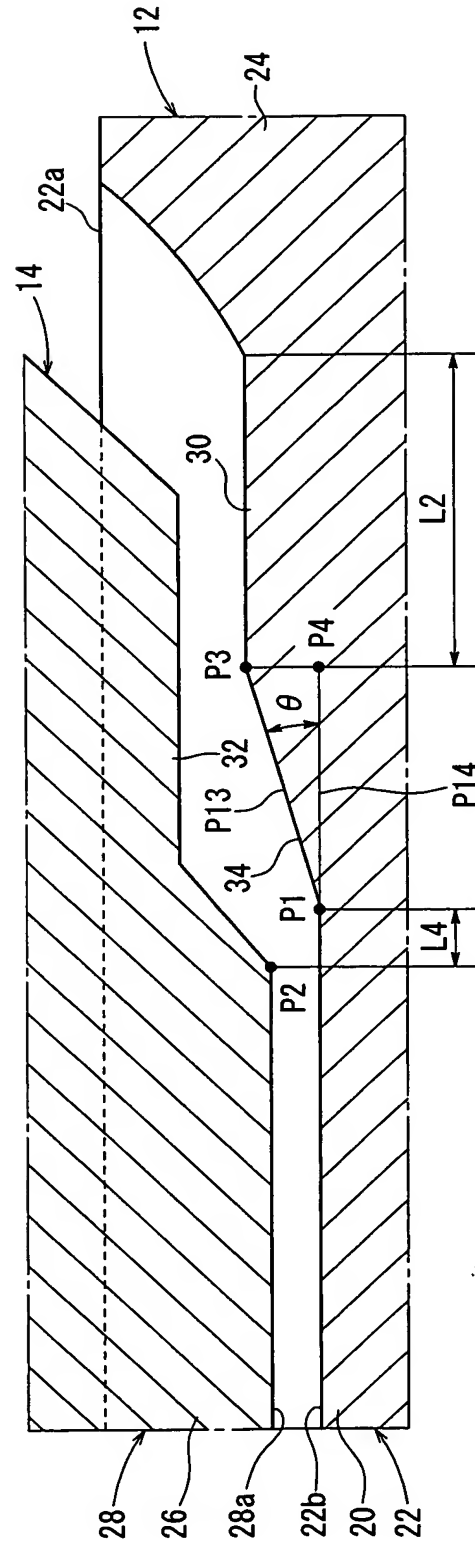
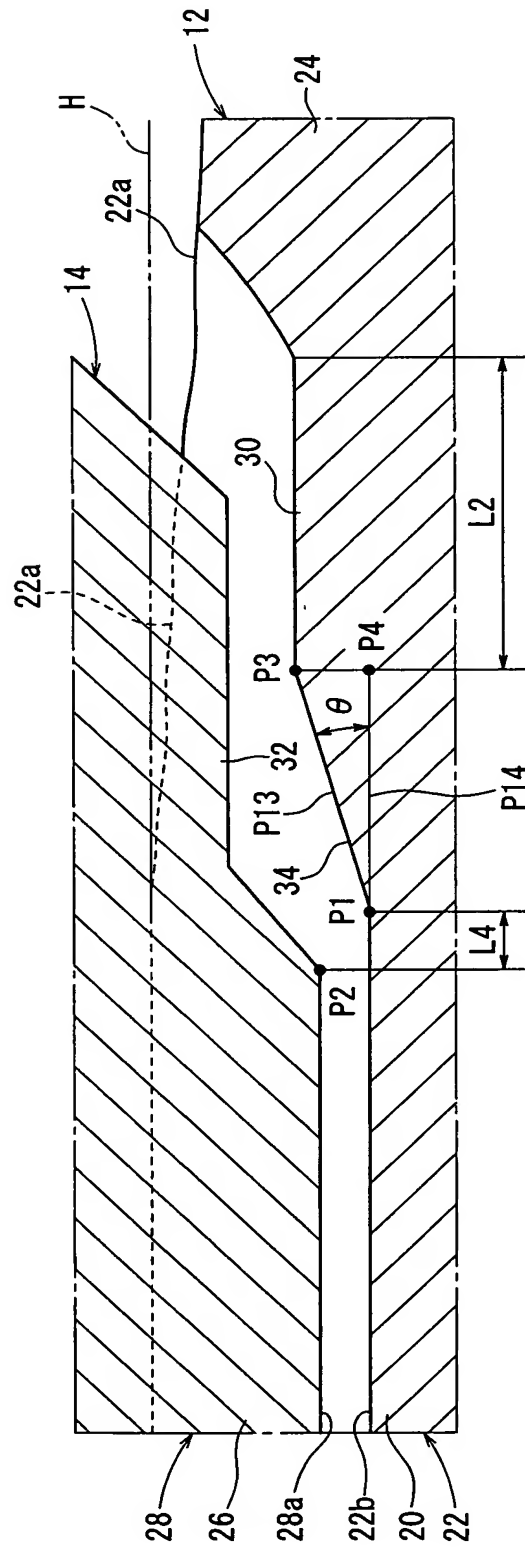


FIG. 5



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FIG. 6

TILT ANGLE θ	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	◎	◎	◎	◎	○	×
PRODUCTIVITY	×	○	◎	◎	◎	◎	○	×

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FIG. 7

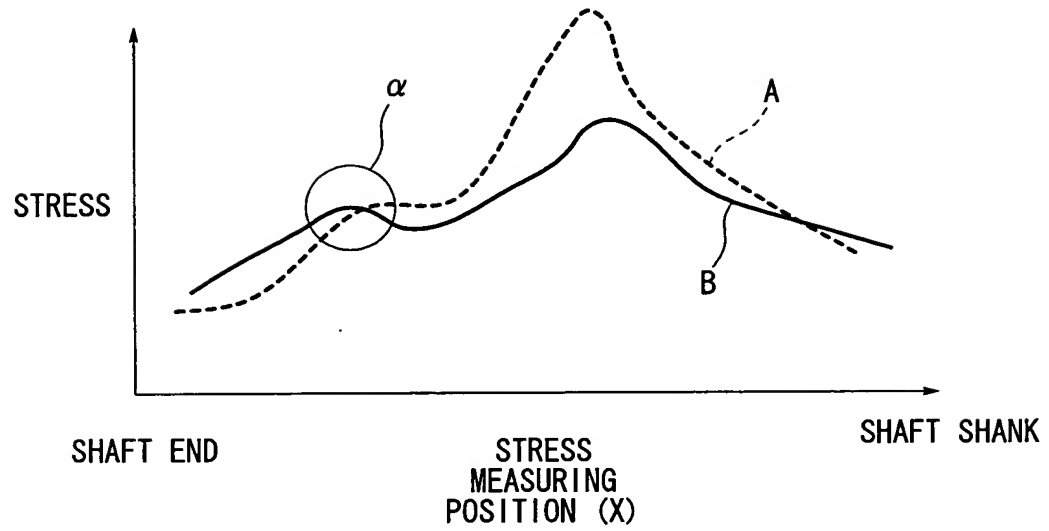
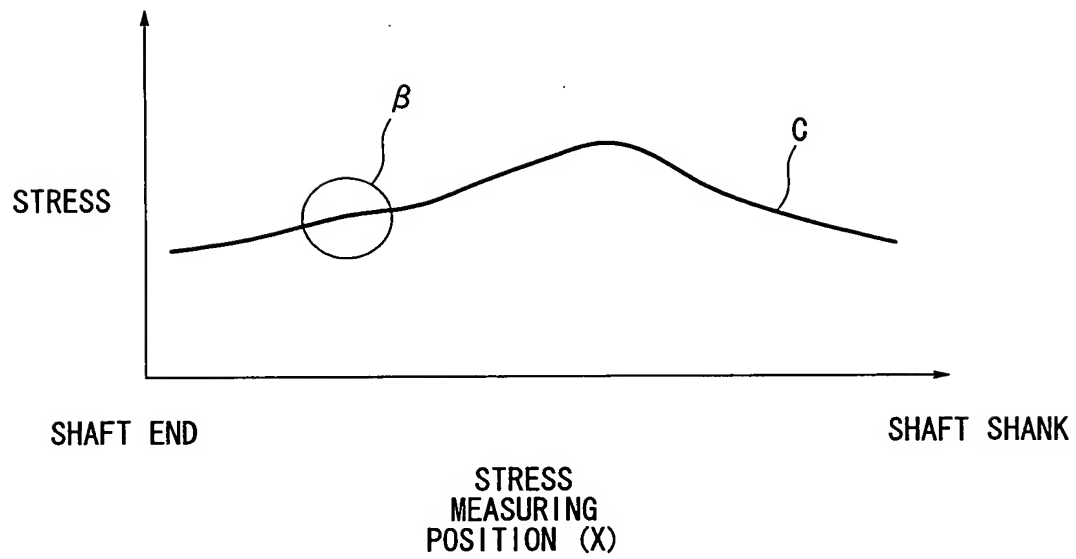


FIG. 8



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FIG. 9

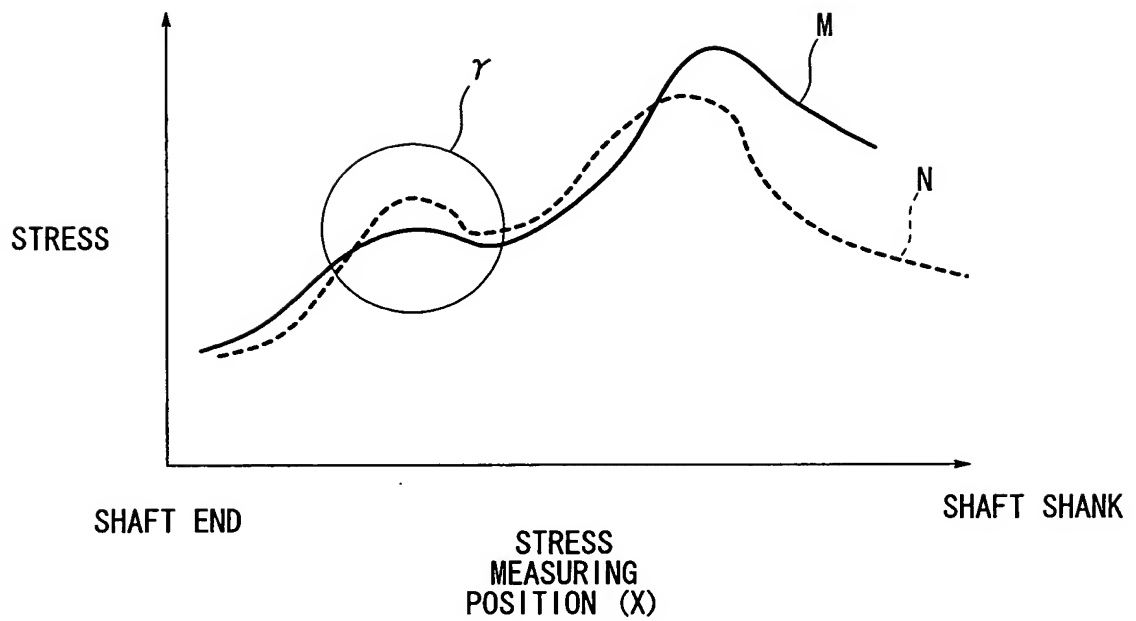
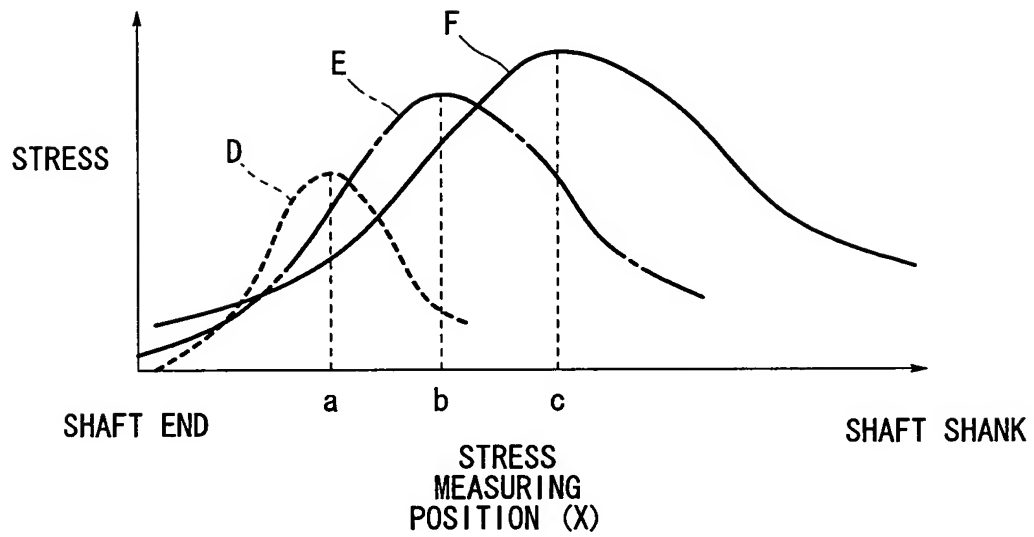


FIG. 10



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FIG. 11

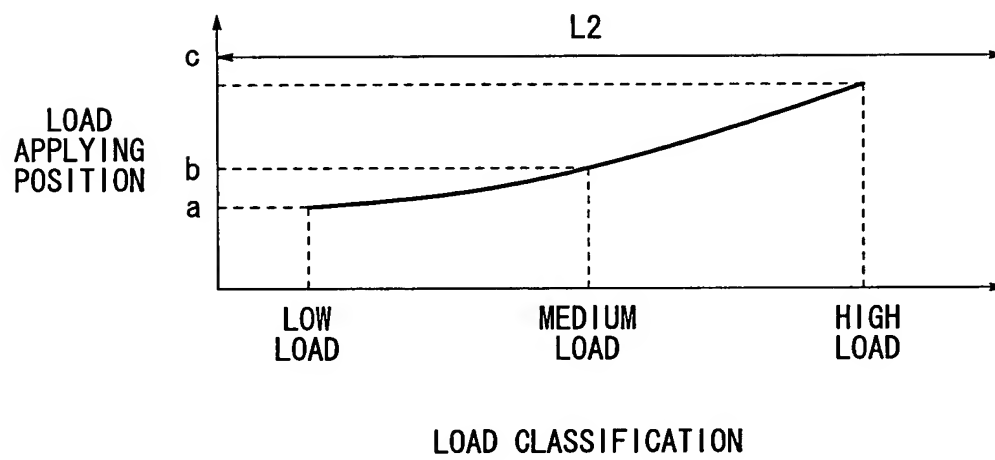


FIG. 12

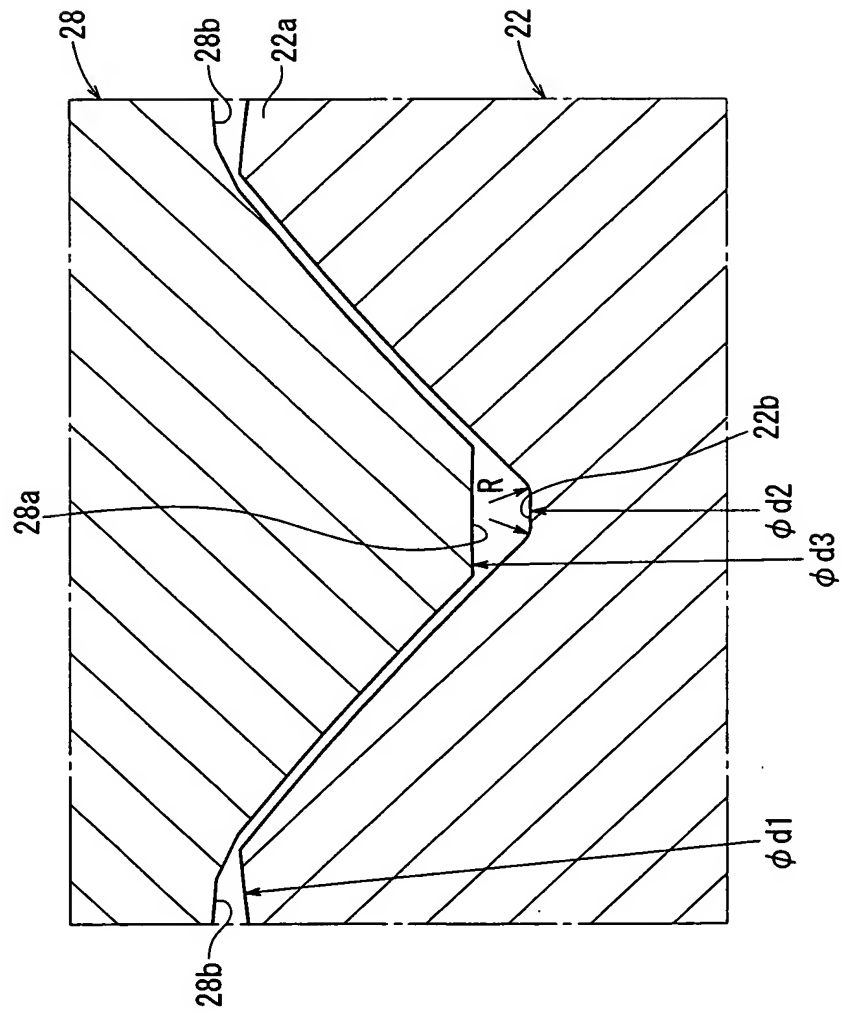


FIG. 13

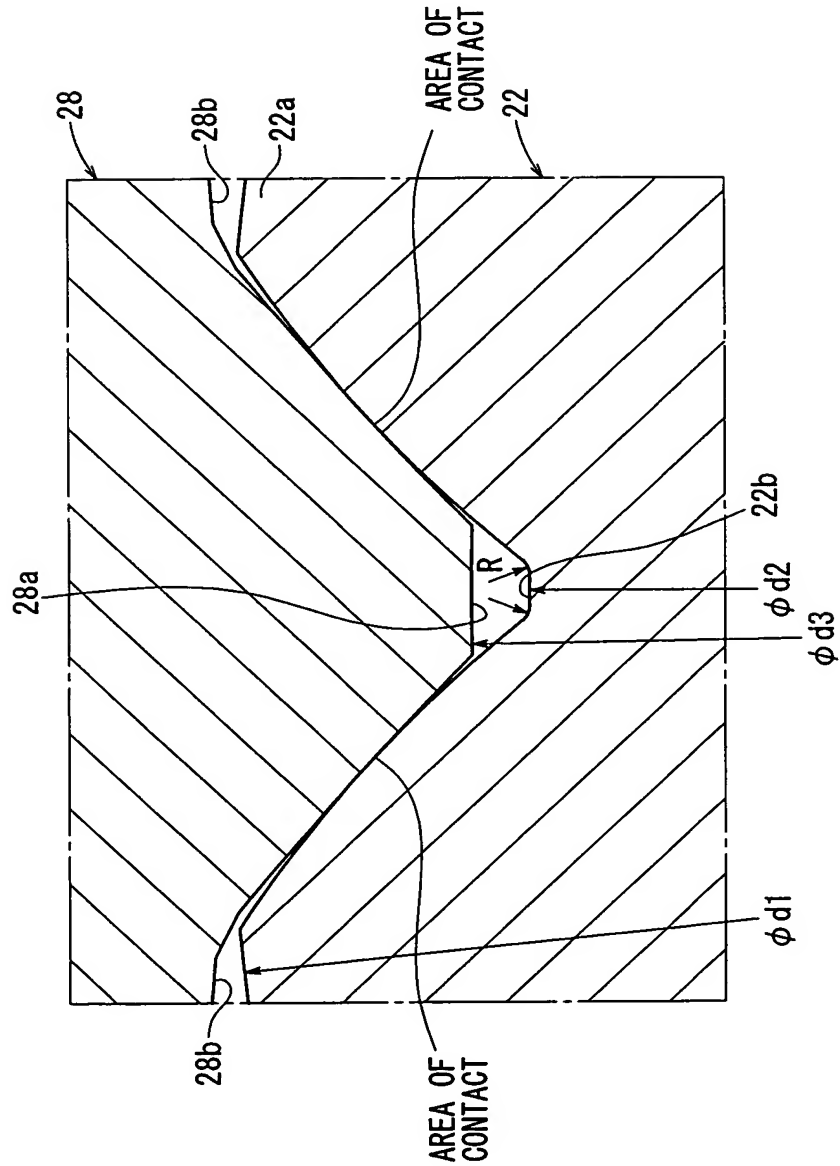


FIG. 14

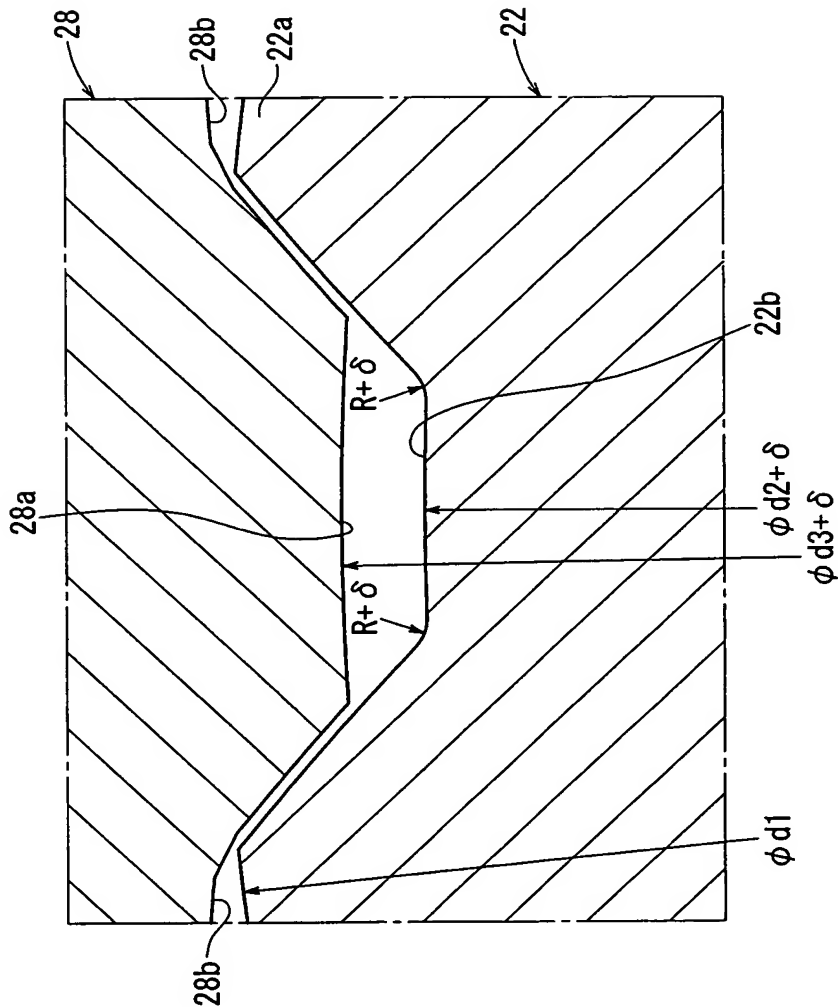
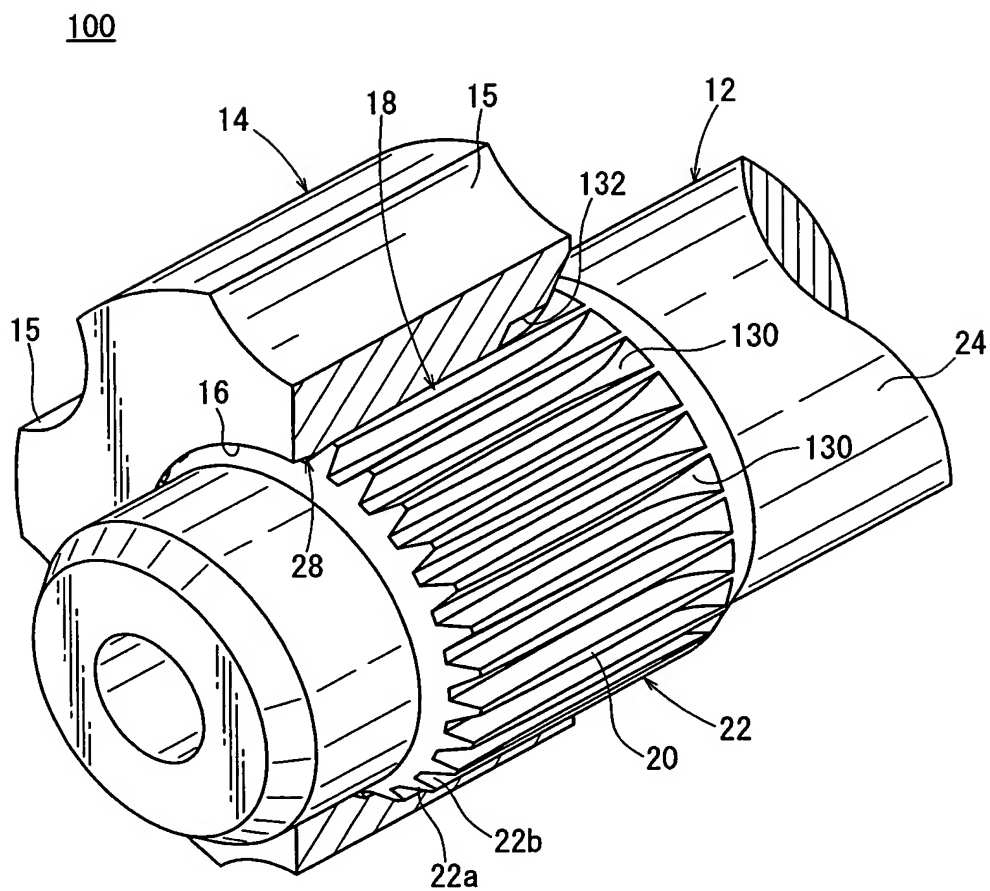
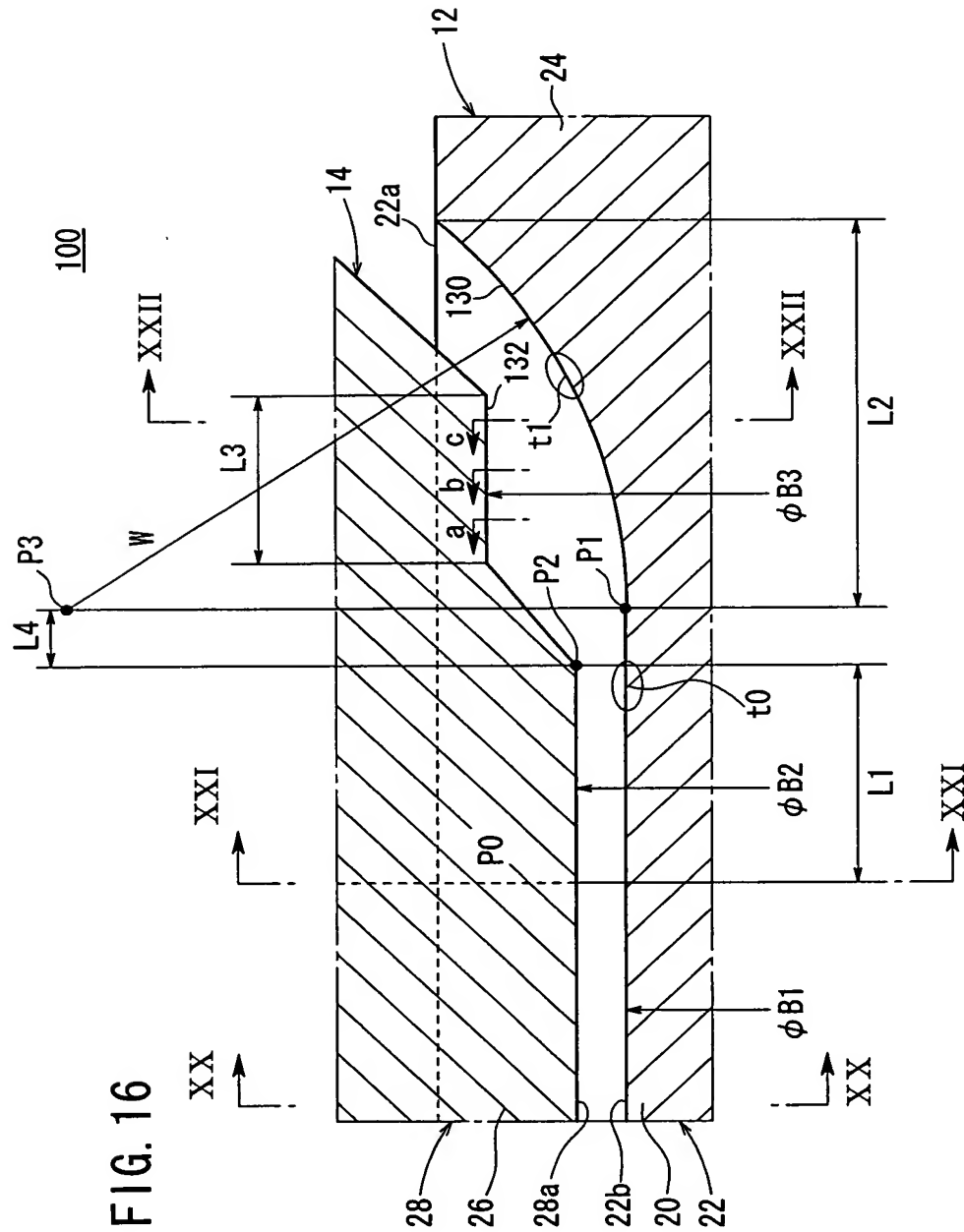
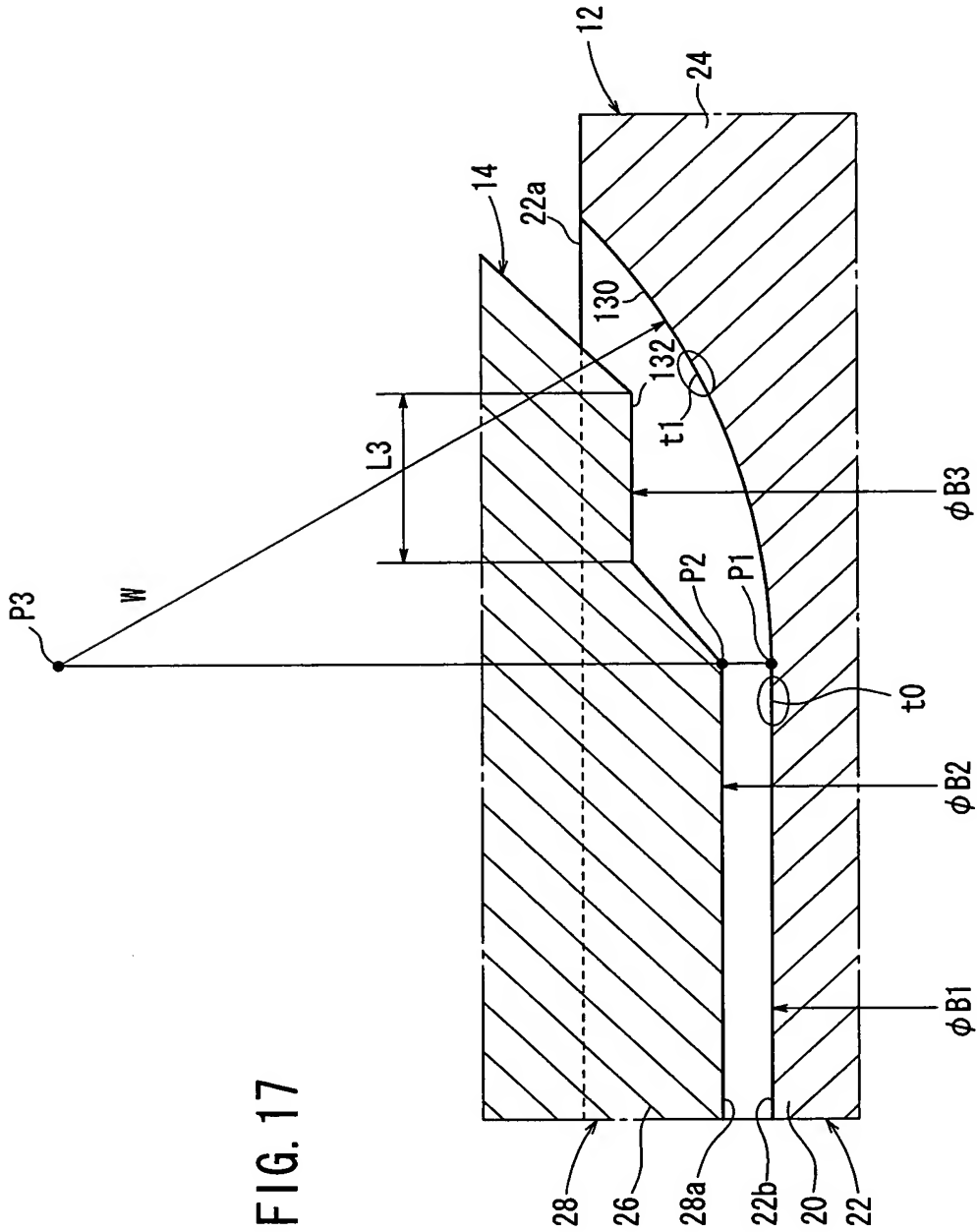


FIG. 15

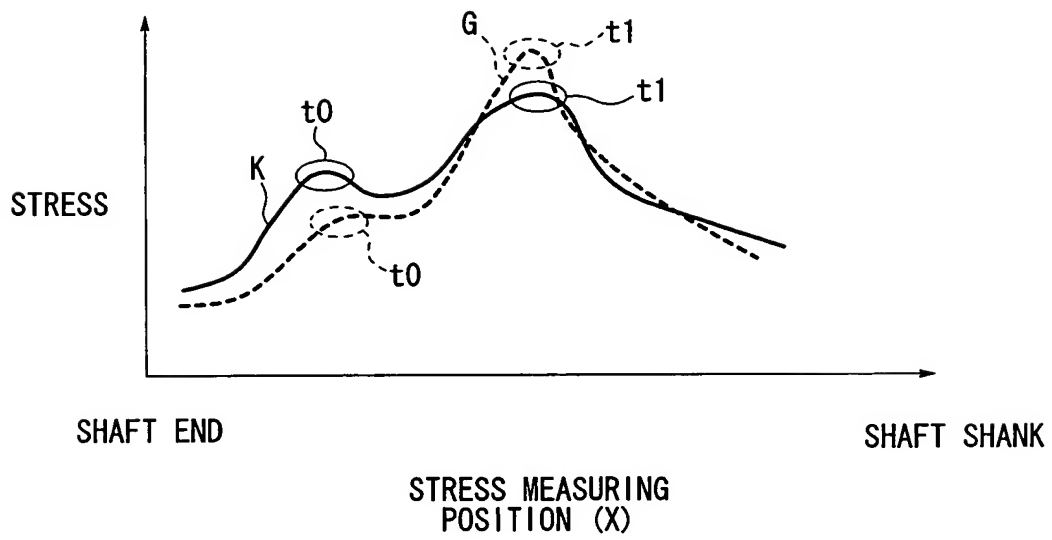






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FIG. 18



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FIG. 19

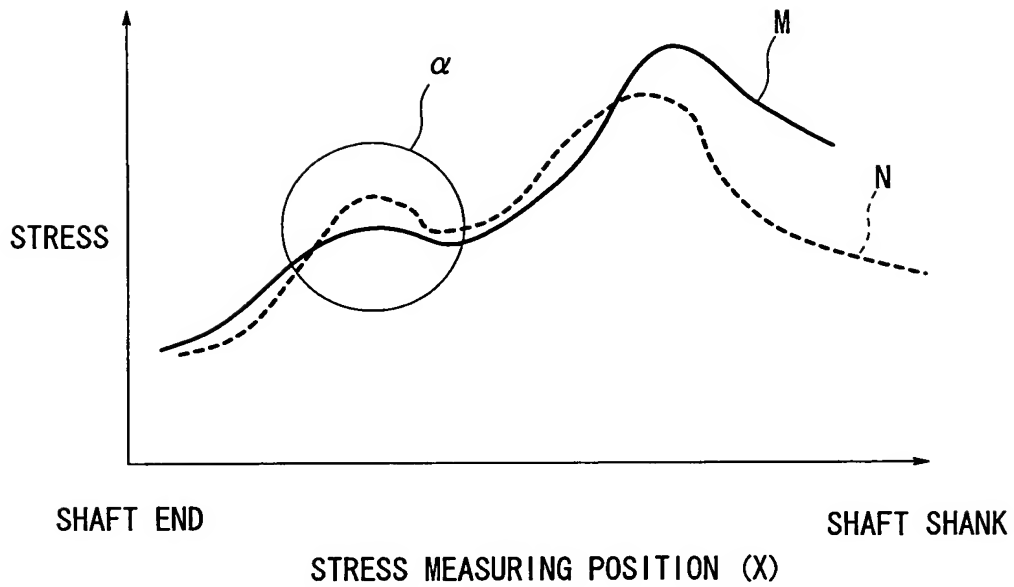


FIG. 20

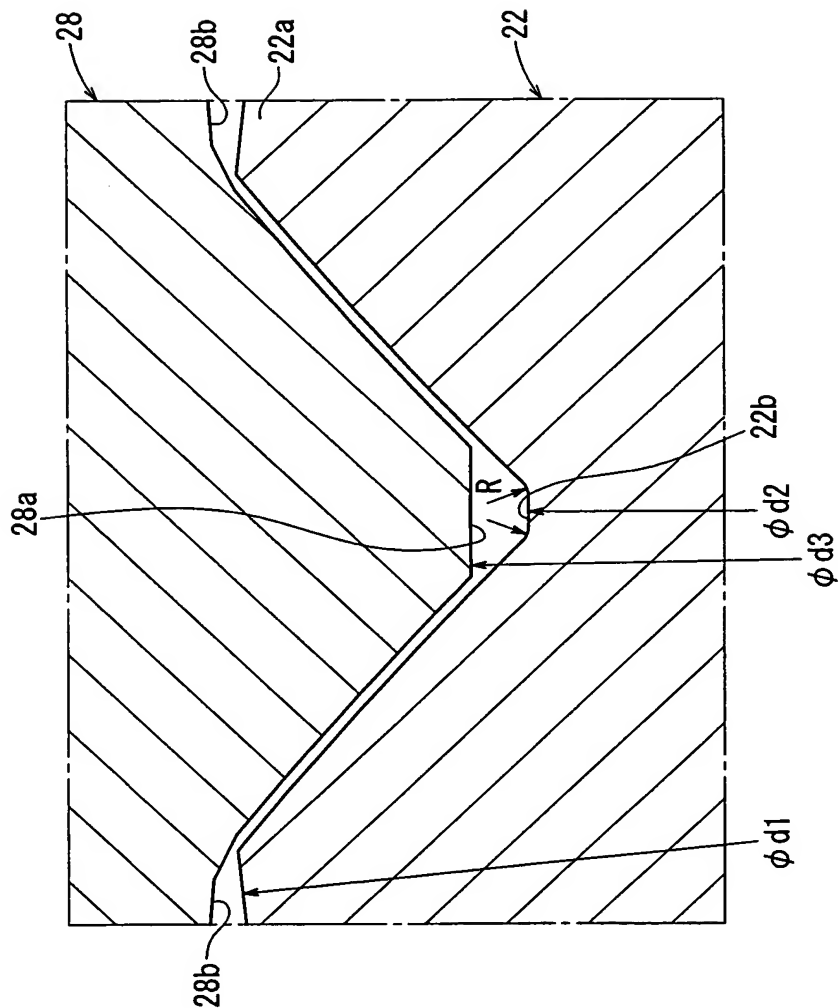
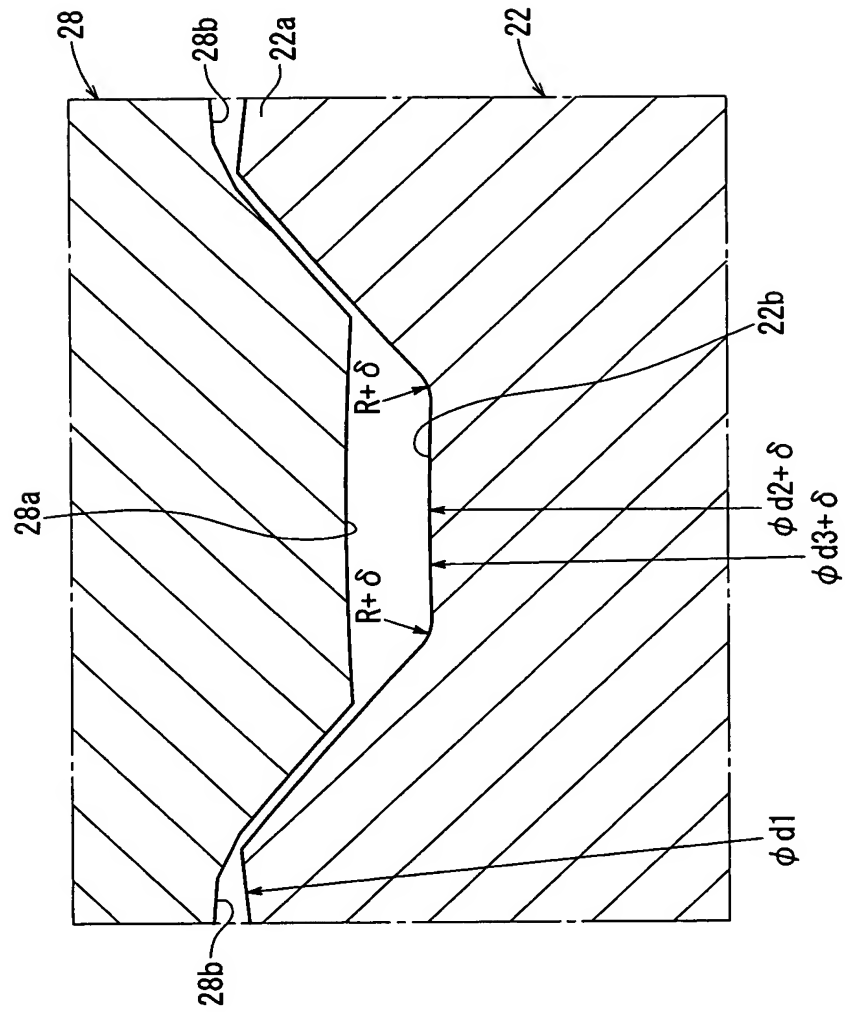


FIG. 22



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FIG. 23

200

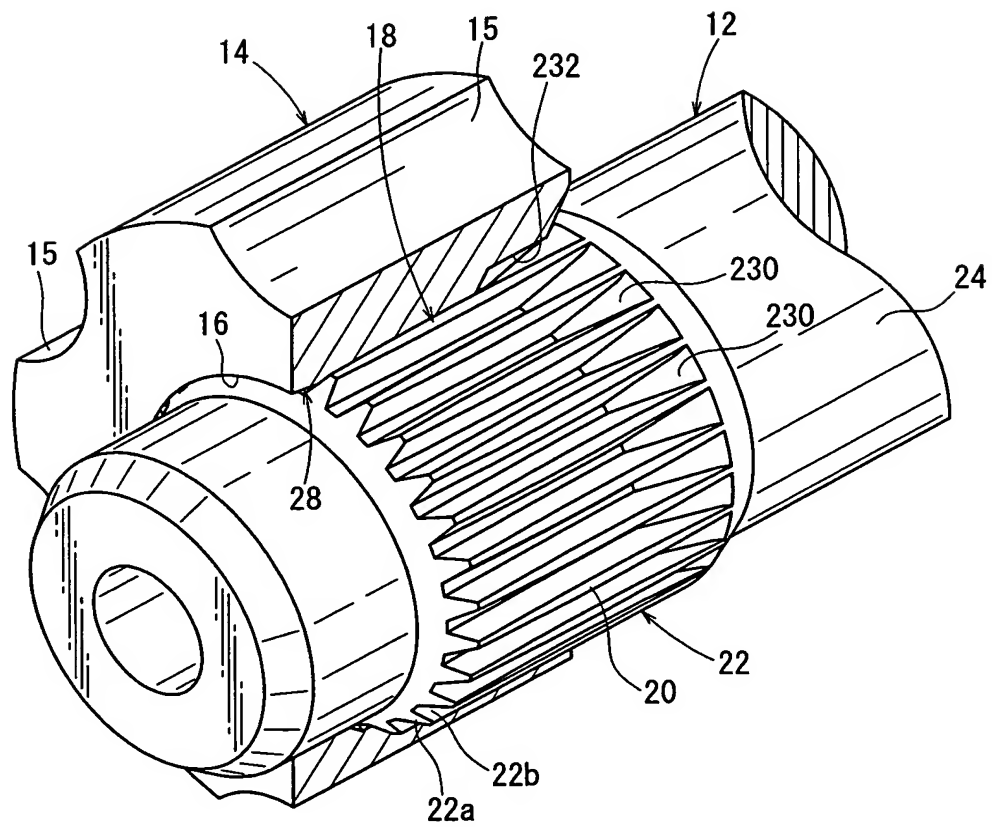
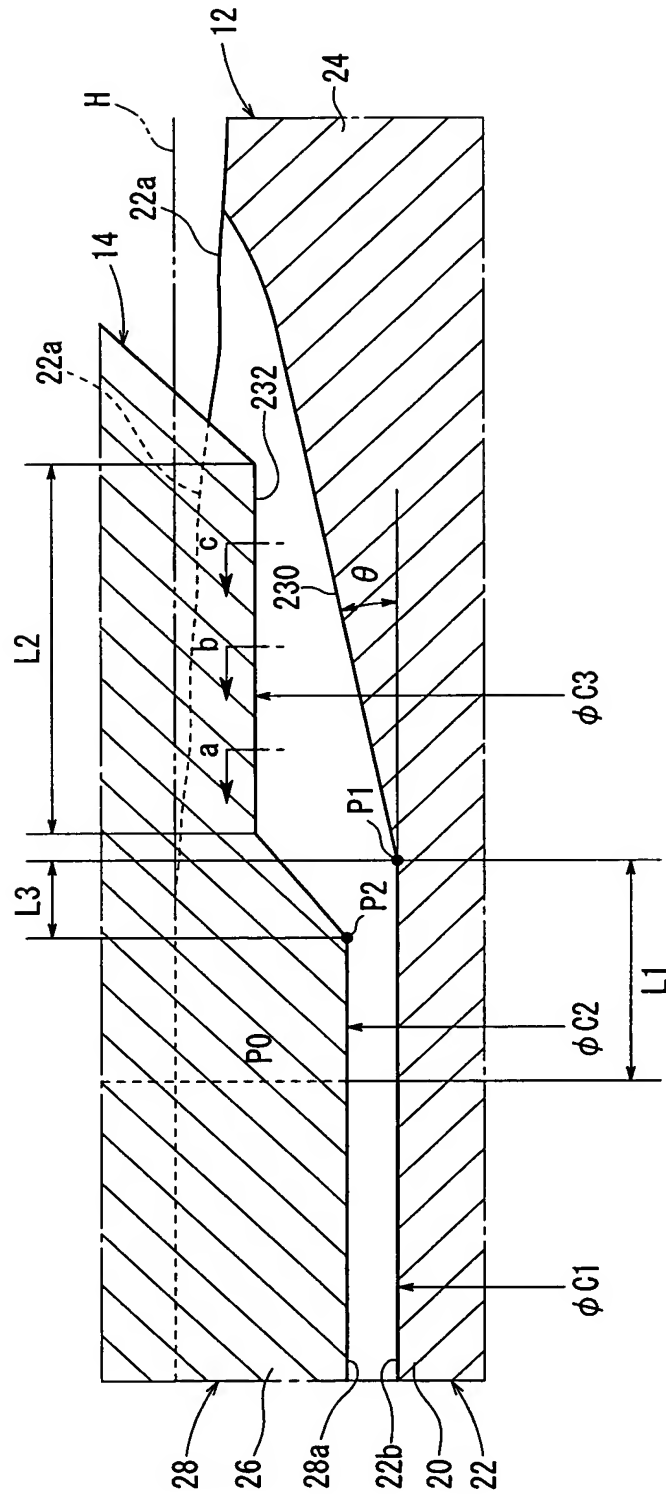


FIG. 25



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FIG. 26

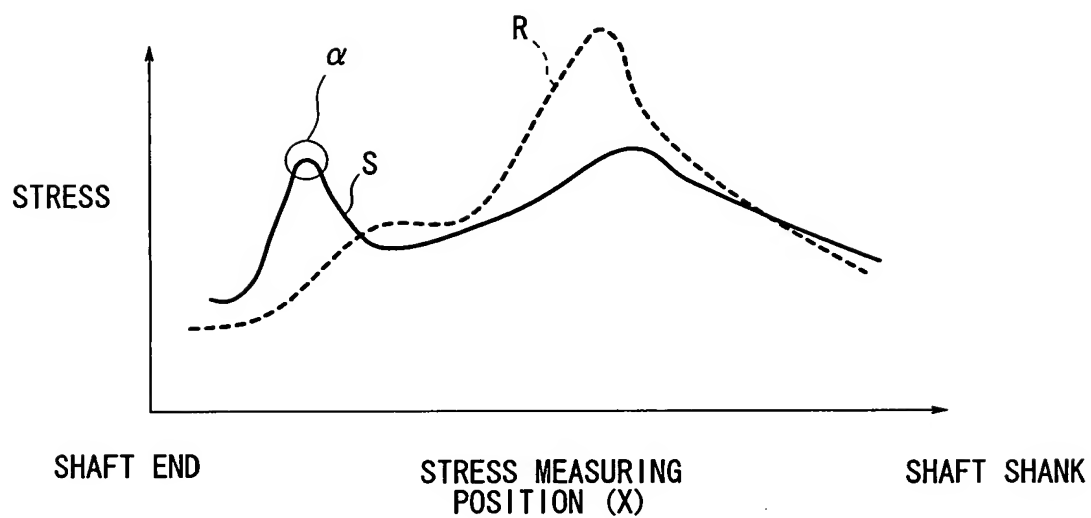
	2°	4°	6°	8°	10°	15°	30°	45°	65°	90°
STRESS RELAXATION	×	×	○	○	◎	◎	◎	◎	○	×
PRODUCTIVITY	◎	◎	◎	◎	◎	◎	◎	○	○	×

◎:VERY GOOD

○:GOOD

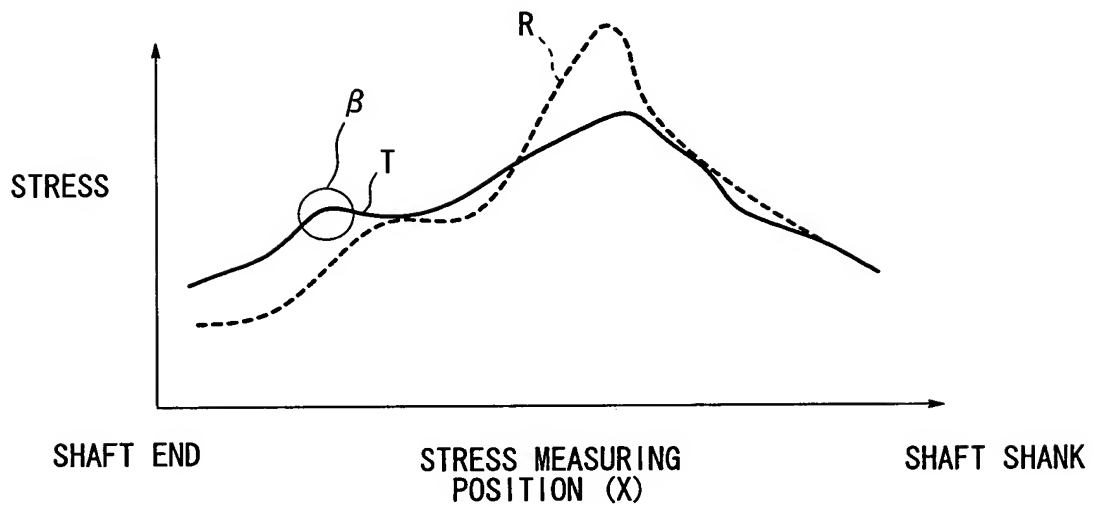
×:NOT GOOD

FIG. 27



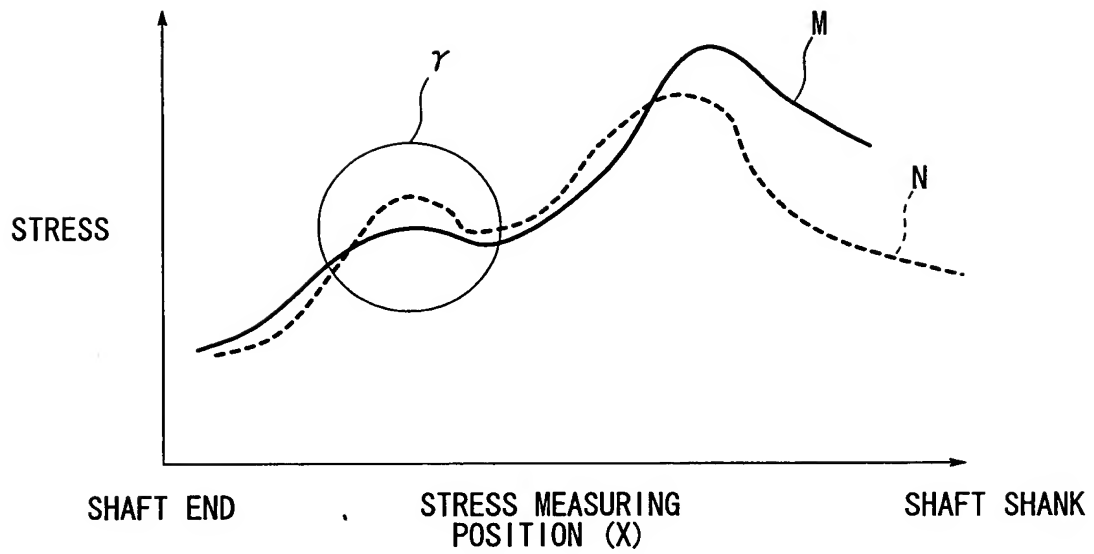
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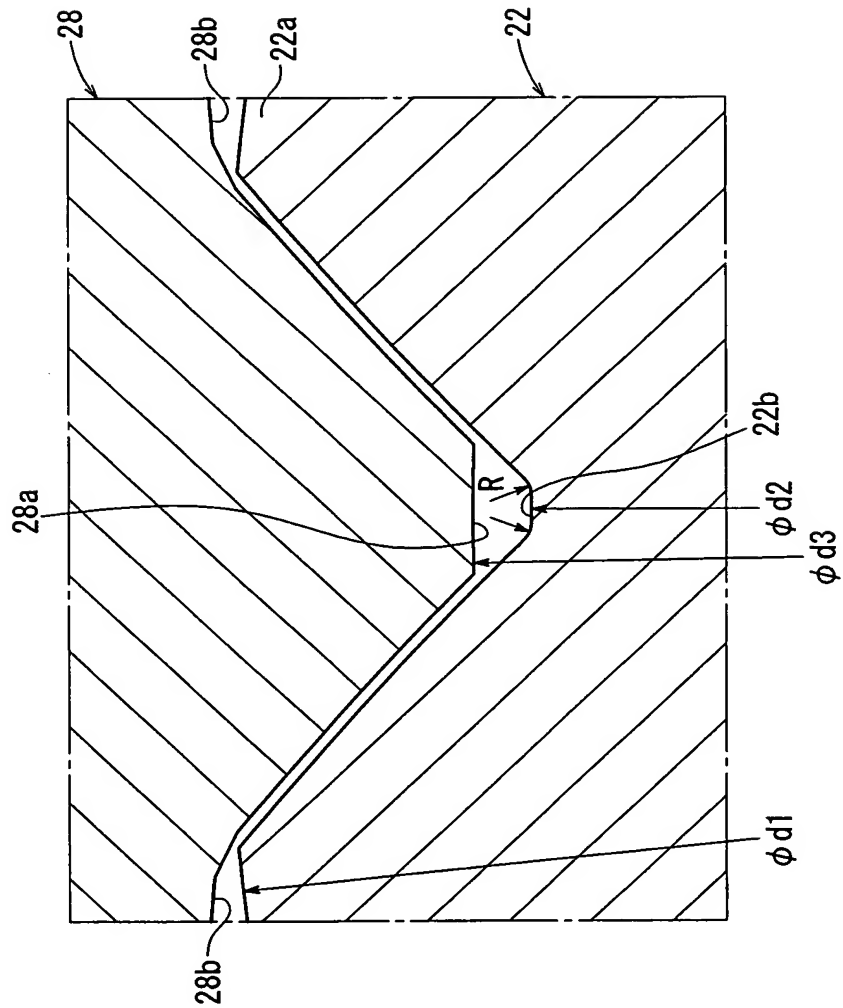
FIG. 28



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FIG. 29





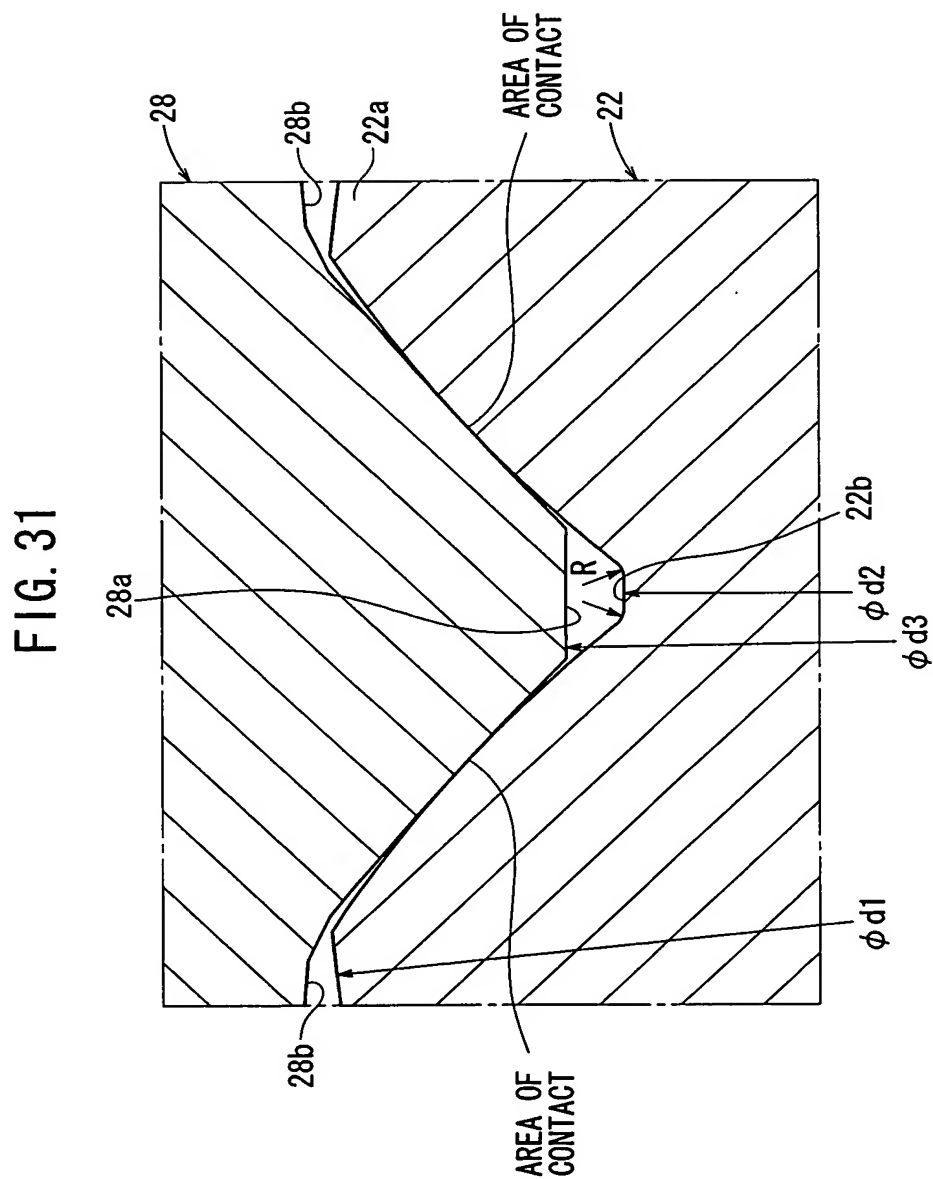


FIG. 32

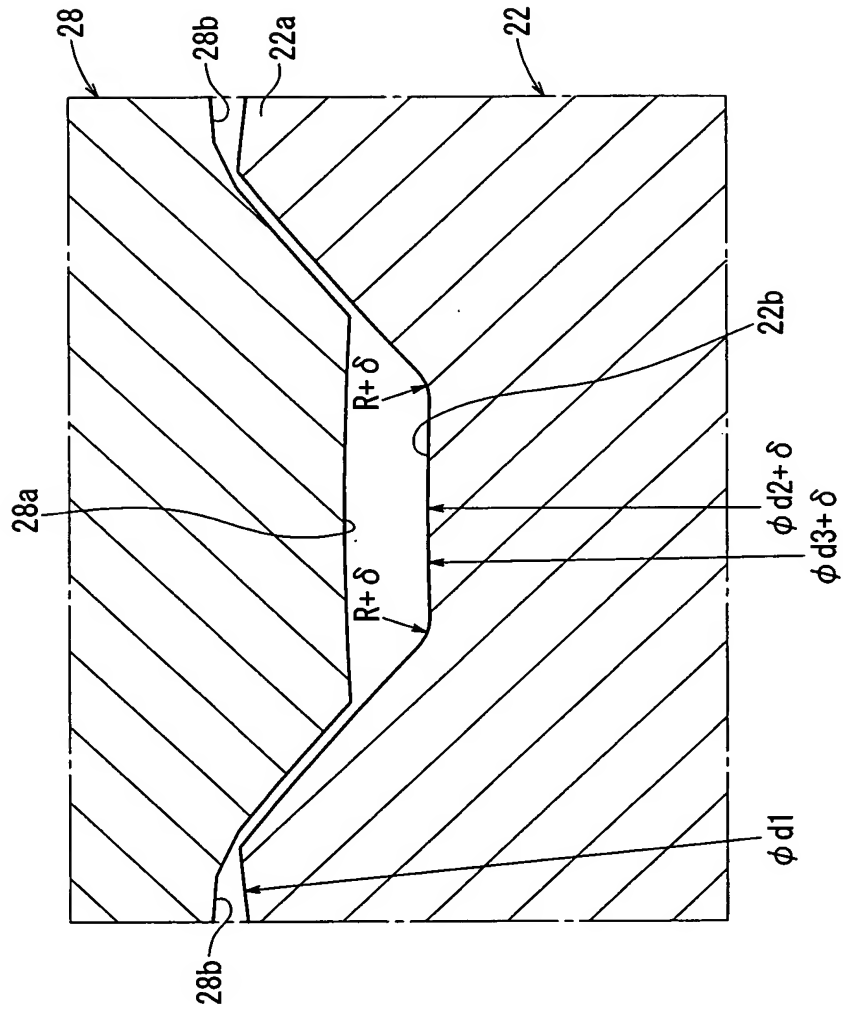


FIG. 33

300

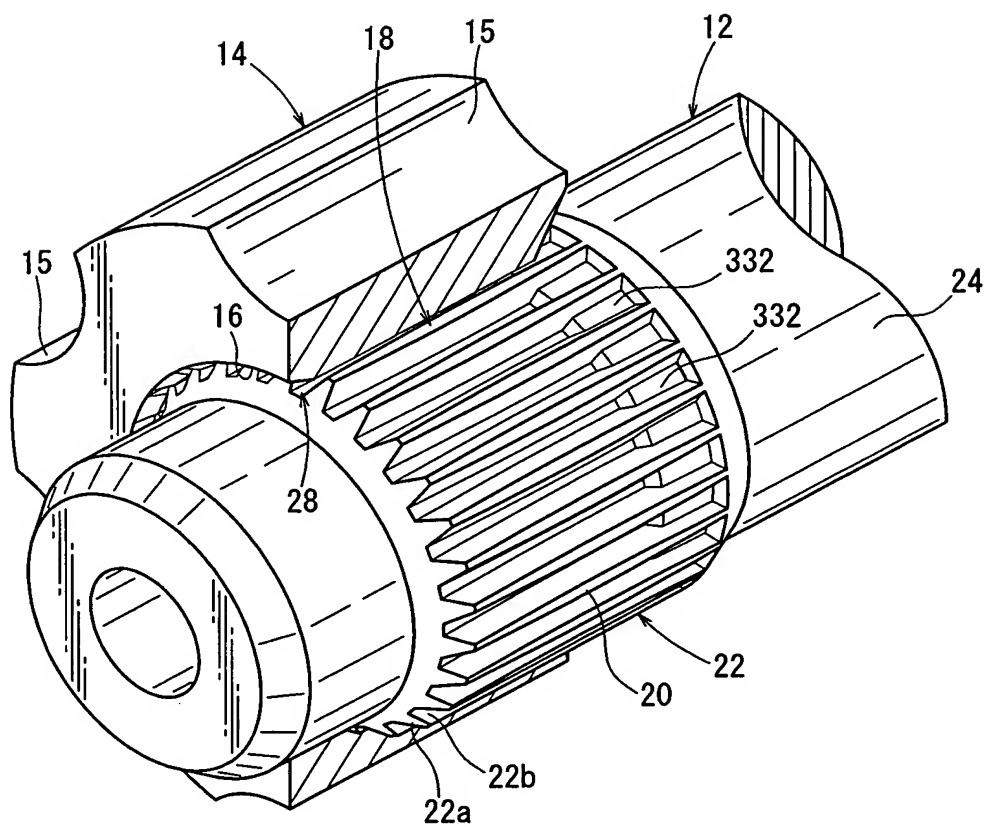


FIG. 34

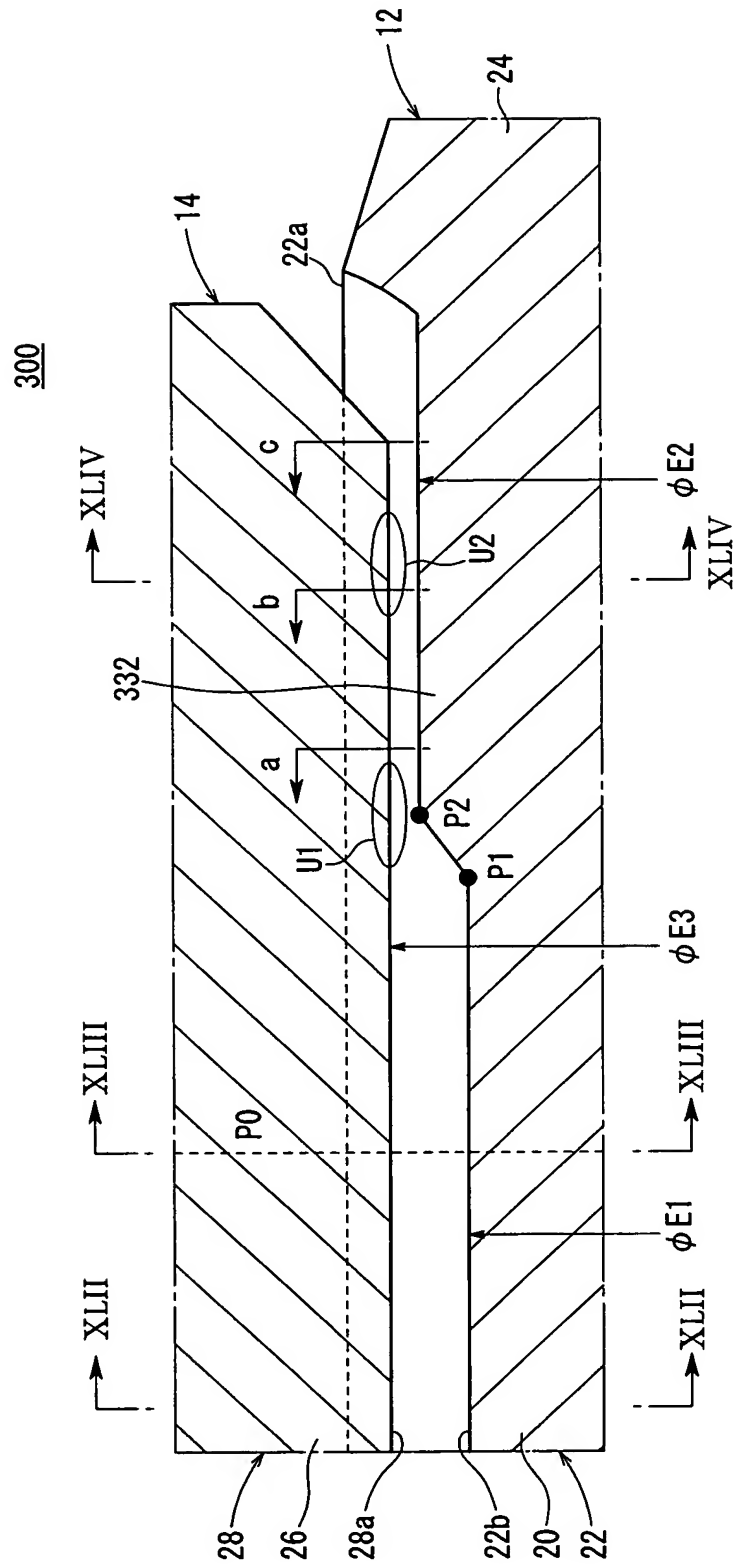
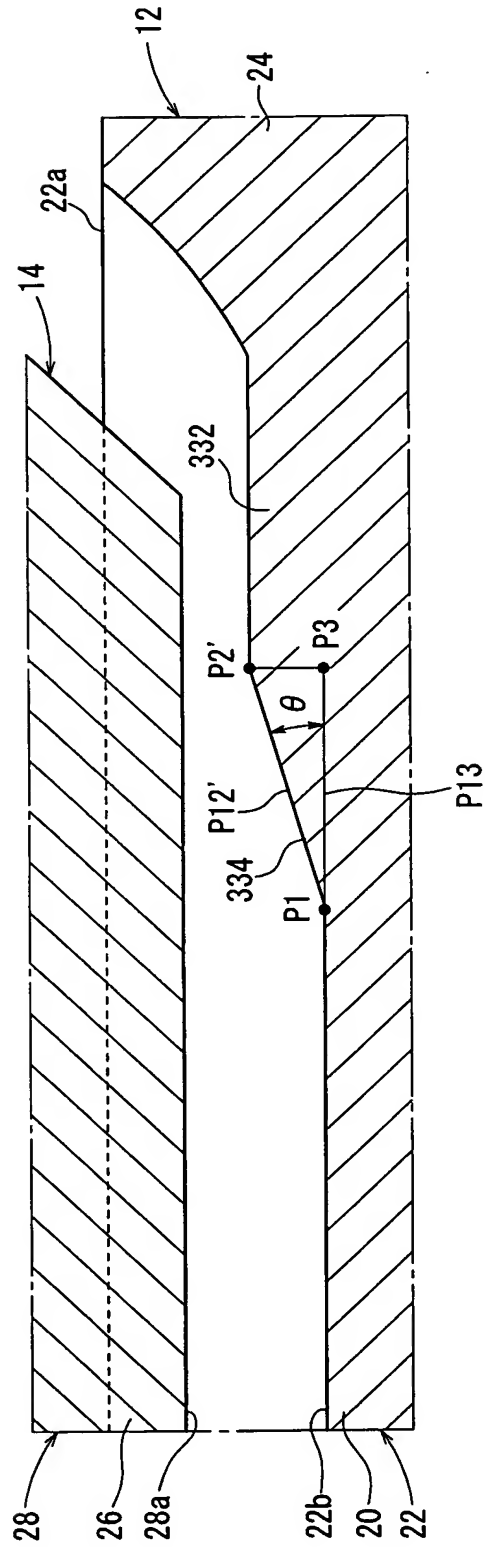


FIG. 35



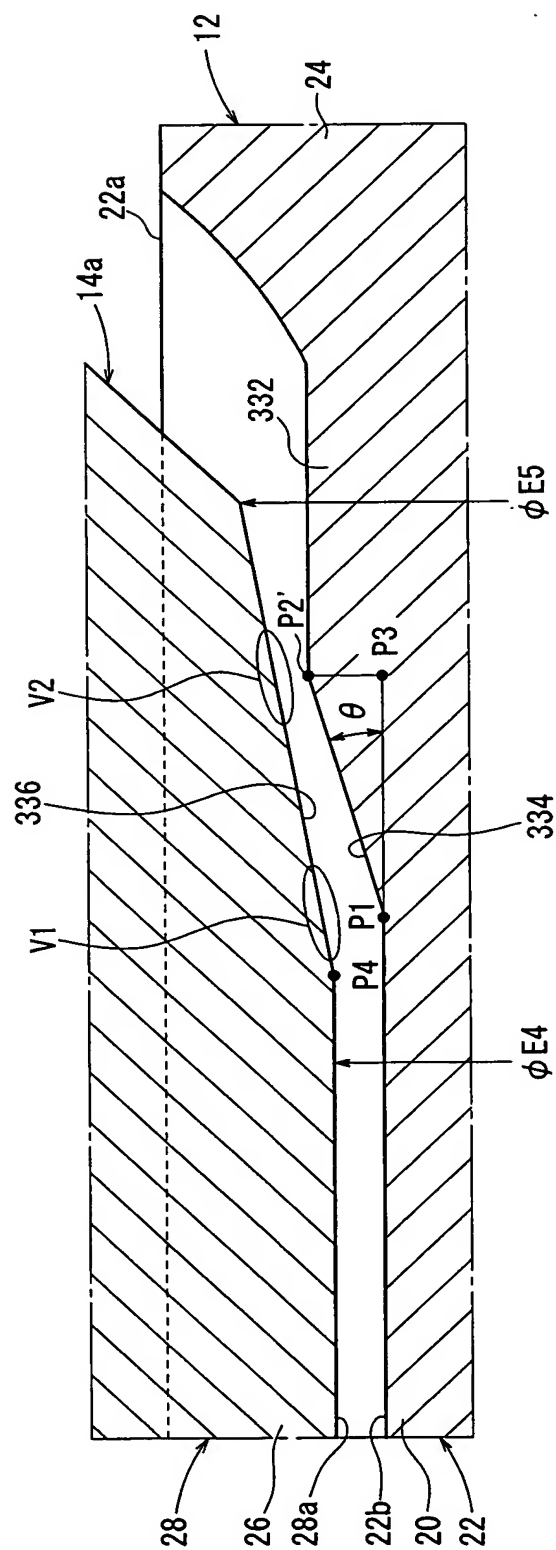


FIG. 37

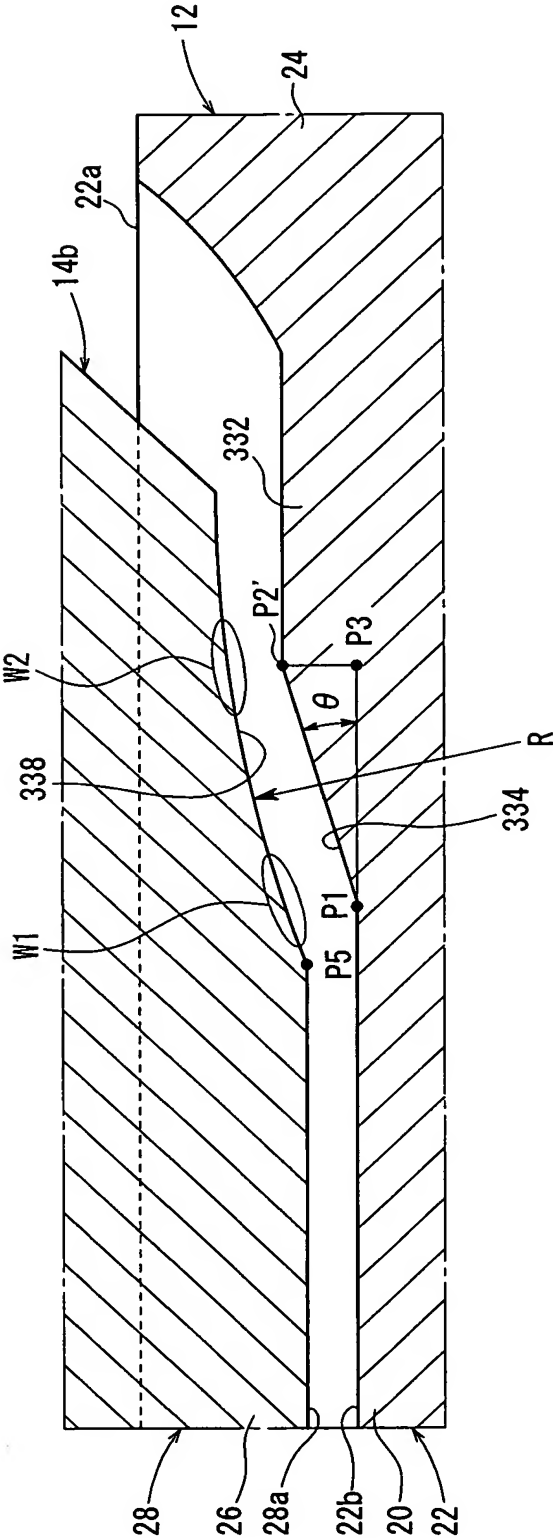
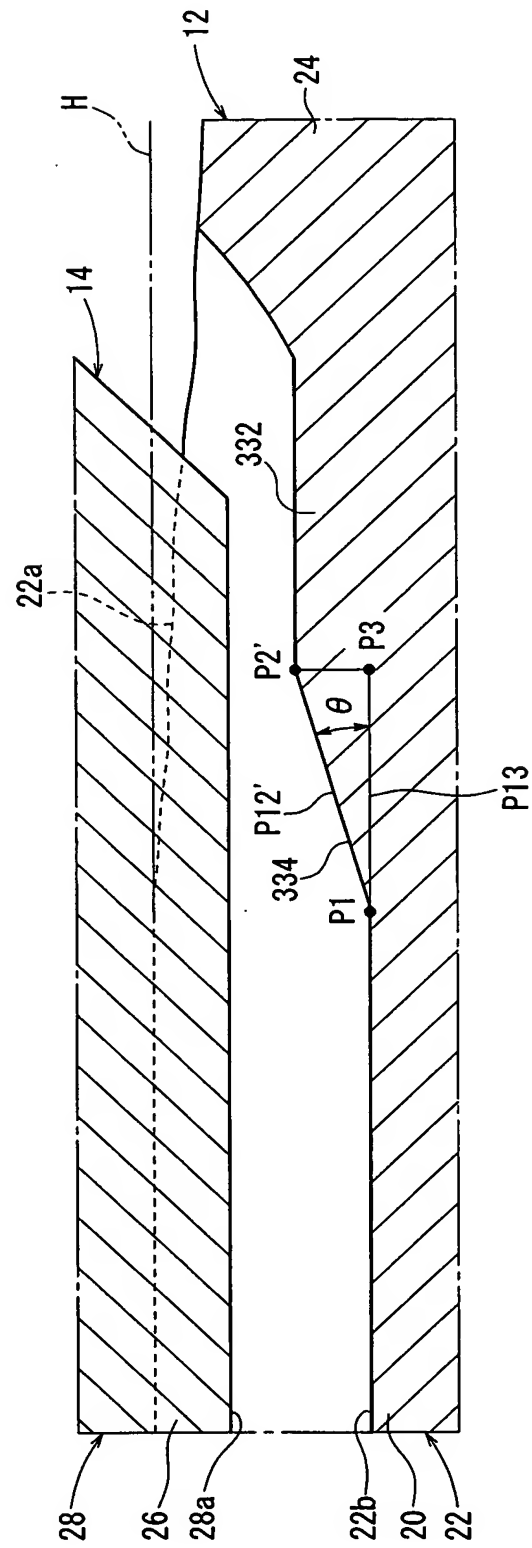


FIG. 38



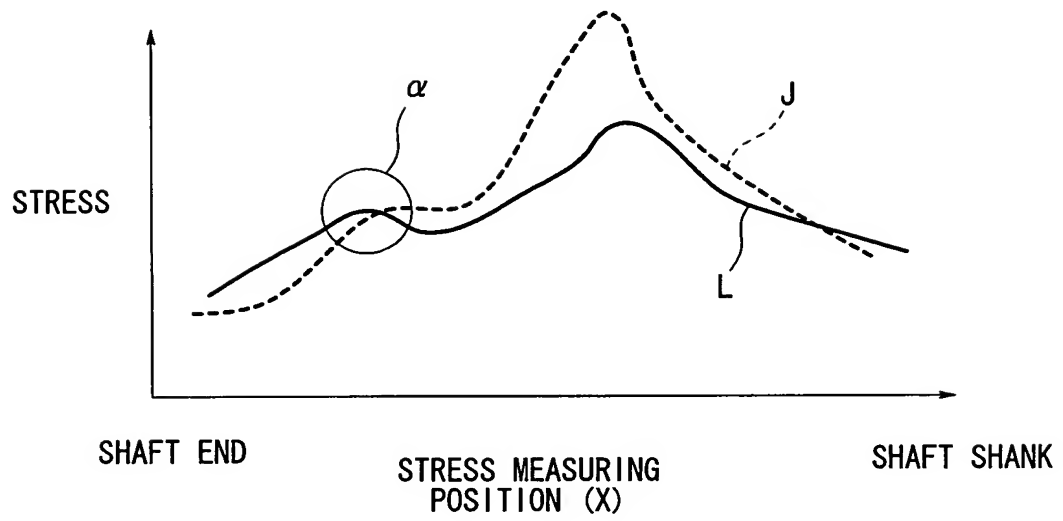
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FIG. 39

TILT ANGLE θ	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	◎	◎	◎	◎	○	×
PRODUCTIVITY	×	○	◎	◎	◎	◎	○	×

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FIG. 40



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FIG. 41

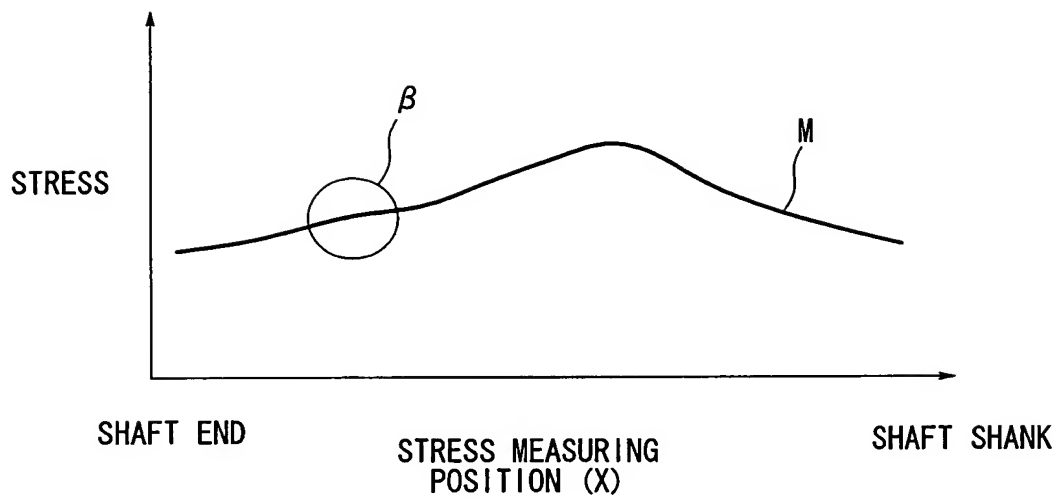


FIG. 42

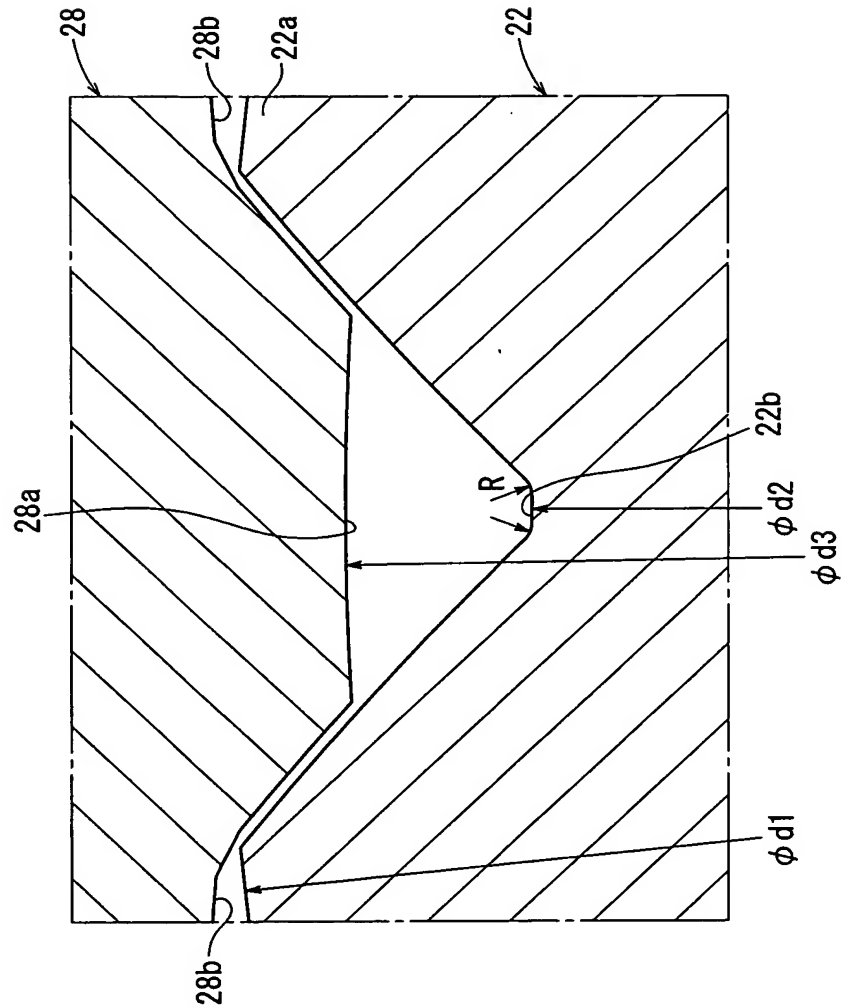


FIG. 43

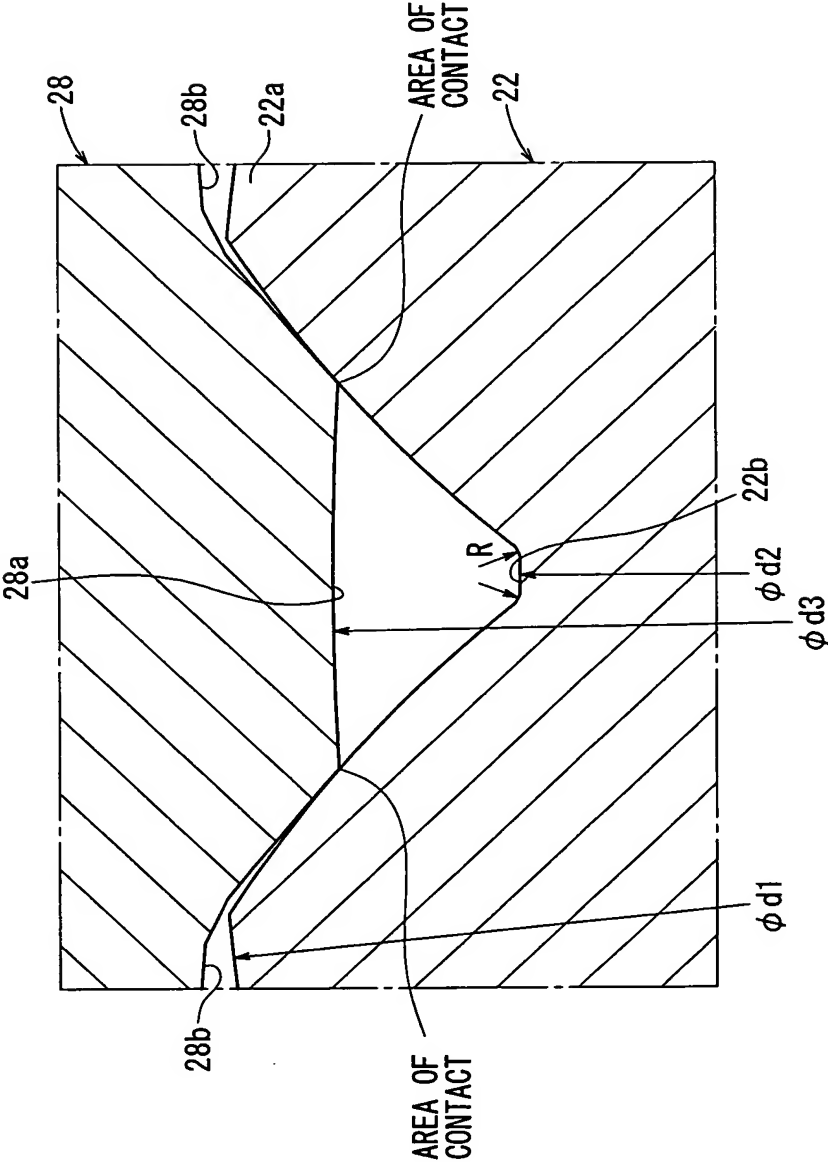


FIG. 44

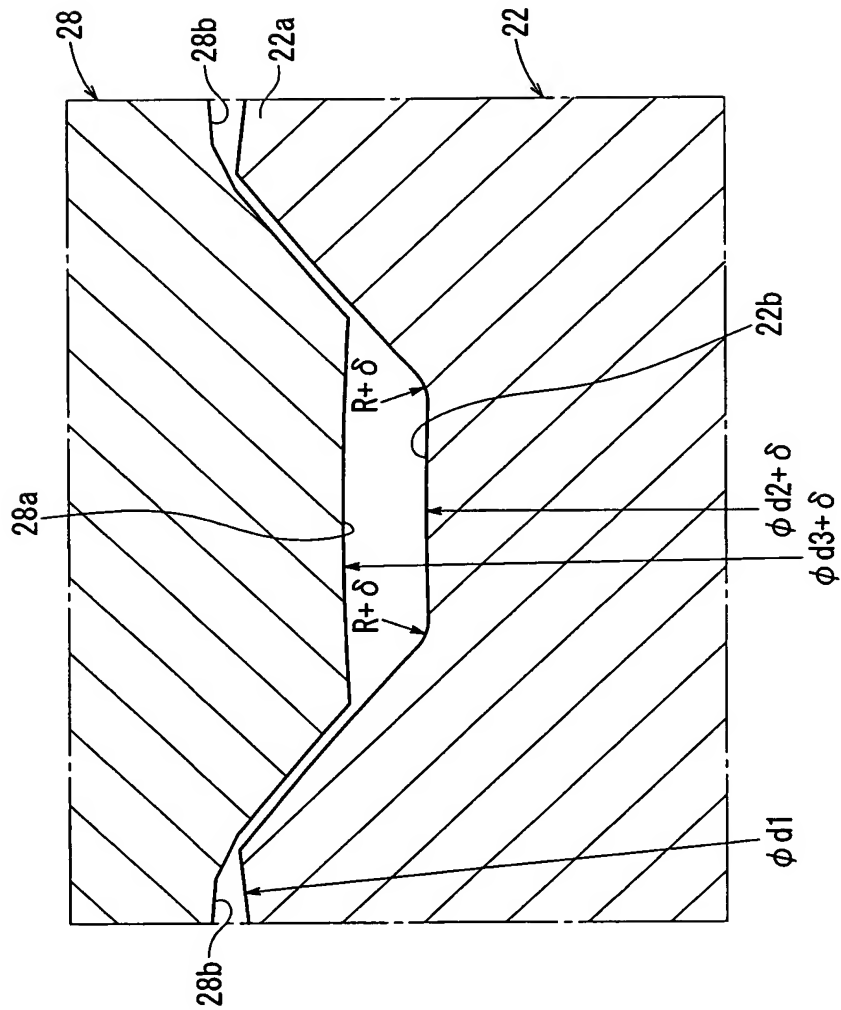
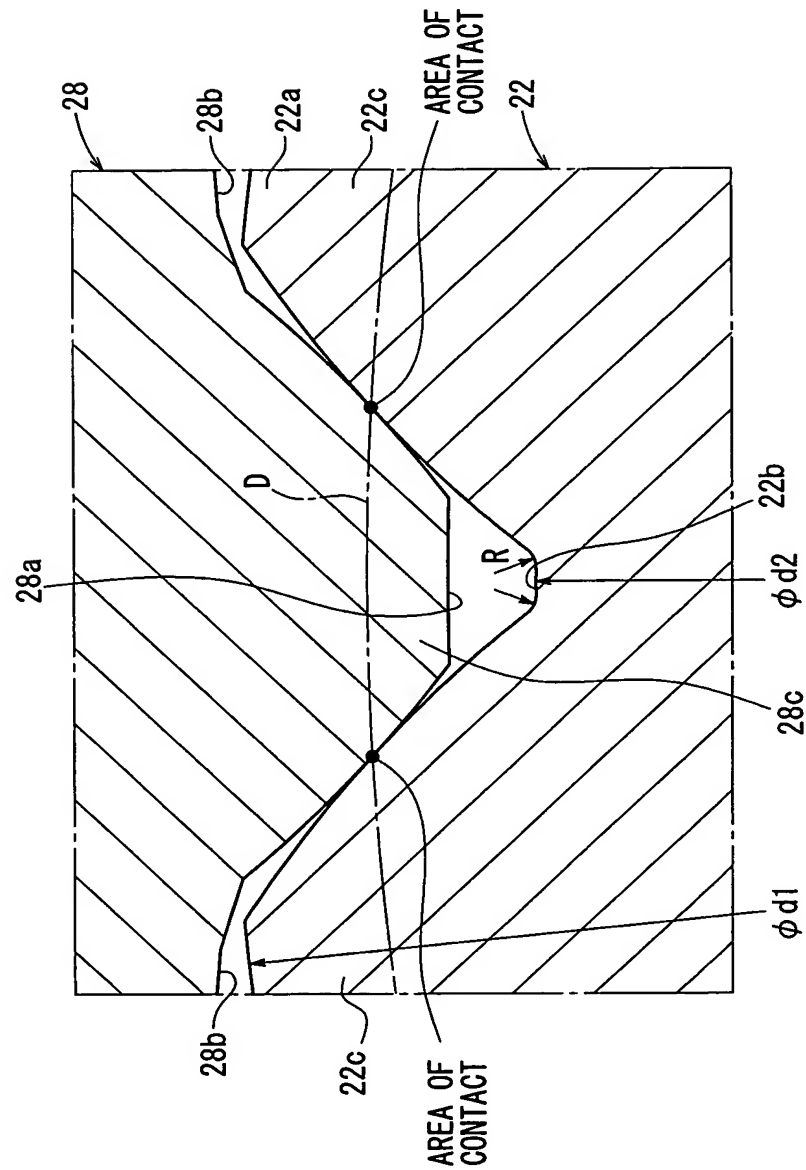


FIG. 45



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FIG. 46

